ISO Metric Coarse & Fine Pitch Threads

TAP SIZE	Corse Pitch (mm)	Fine Pitch (mm)
M2	0.40mm	0.25mm
M3	0.50mm	0.35mm
M4	0.70mm	0.50mm
M5	0.80mm	0.50mm
M6	1.00mm	0.75mm
M8	1.25mm	0.75mm/1.0mm
M10	1.50mm	0.75mm/1.0mm/1.25mm
M12	1.75mm	1.0mm/1.25mm/1.5mm
M14	2.00mm	1.0mm/1.25mm/1.5mm
M16	2.00mm	1.0mm/1.5mm
M20	2.50mm	1.0mm/1.5mm/2.0mm
M22	2.50mm	1.0mm/1.5mm/2.0mm
M24	3.00mm	1.0mm/1.5mm/2.0mm
M27	3.00mm	1.0mm/1.5mm/2.0mm
M30	3.50mm	1.5mm/2.0mm



